



Precision Gunsmith

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Because of the value of firearms being worked on and the quality and quantity of work requested Prices charged may vary from those shown. This chart is only a price range GUIDE.

We import parts and accessories from the US and Europe on a regular basis and can add your order to our next shipment thus reducing postage costs.

If you need the parts quickly we can get in stock items within a week but expect to pay higher postage costs

We do not import chemicals,propellants or ammunition.

### SERVICE CHARGES

Per Man & Machine Hour	65
Min Charge Per Gun	20
Written appraisals, Cost estimates	65
Clean & Oil Customers Gun	130
includes completely stripping gun, cleaning all parts checking for wear and service report	

### Metal Finishing

Caustic blue, matt finish, abrasive bead blast	150
Caustic blue, polished finish,	100 plus polishing
Rust Blue (usually for lead soldered shotgun barrels)	250 plus polishing
Browning	200 plus polishing
Engine Turning	Hourly Rate
Bead blasting	Hourly Rate
Polish and nitre (fire) blue pins and screws	Hourly rate

### Shotgun Work

Reset forend	65
Raising dent in barrel	Hourly Rate
Check proof diametres and wall thickness	30
Lengthen forcing cones	65
Modify firing pin protrusion	65
Strip & service action and check for wear	130
Straighten/adjust barrel	Hourly Rate
Instal screw-in choke	600 2xbbl includes 5 chokes
Port barrel, per barrel, EDM machined (LABOUR ONLY----PARTS & MATERIALS, NOT INCLUDED)	Hourly Rate
Fit & finish recoil pad (rubber style)	65 plus pad

Fit & finish adjustable recoil pad	150
Fit & finish recoil reduction pad	150 plus pad
Fit adjustable comb hardware	300
Manufacture screws and pins	Hourly Rate
Re-engraving of screws or pins	Hourly Rate
Re-fit forend loop	Hourly Rate
Backboring and lapping	Hourly Rate
Alter choke	100 per barrel
Polish chamber or bore	Hourly Rate
Relay ribs	Hourly Rate
Manufacture 'v' or leaf springs	Hourly Rate
Custom EDM porting	Hourly Rate
Re-joint action	Hourly Rate
Manufacture firing pins	Hourly Rate
Re-regulate ejectors	Hourly Rate
Stock bending	Hourly Rate
Wooden stock extensions	Hourly Rate
Repair of split forends	Hourly Rate
Repair cracked hands & broken toes	Hourly Rate
Dent raising & filling	Hourly Rate
Balancing for weight distribution	Hourly Rate
Modify stock to straight hand, remove grip	Hourly Rate
Lengthen trigger guard tang & inlet stock	Hourly Rate
Butt transplant	Hourly Rate
Leather covered butt pad	Hourly Rate
Stock re-finishing	Hourly Rate
Try-gun & stock fitting service	POA

### **Rifle Work**

Check headspace	25
Chamber cast and measure	65
Cut & crown barrel	65
Chamber, crown & fit barrel to action	250
Weld on new bolt handle	Hourly Rate
Trigger installation or adjustment	65
Regrind worn sears	Hourly Rate
Thread muzzle and supply cap	80
Remove live round from chamber	Hourly Rate
Remove obstruction from bore	Hourly Rate
Make & install spring	Hourly Rate
Bed action & float barrel	Hourly Rate
Re-barrelling	Hourly Rate

## Sight Work

Drill & tap barrel or receiver for sights	65
Cut dove tail in barrel	65
Install front sight ramp	65
Install front or middle rib bead on shotgun	30
Plug hole & re-drill for bead	30
Install receiver sights	65
Lapping of scope rings	65

## Handgun Work

Chamfer revolver, cylinder or barrel	65
Revolver action job	130
Re-barrel revolver	Hourly Rate
Straighten crane on revolver	65
Install ball detent on revolver	65
Remove or modify revolver hammer spur	65
Semi-auto pistol action job	Hourly Rate
Fit & install barrel bushing	65
Open & modify ejection port	65
Throat, polish barrel & feed ramp	65
Fit custom trigger or hammer	65
Cut dovetail for front or rear sight	65
Modify frame for beaver tail safety	65
Install auto pistol compensator	Hourly Rate
Fit trigger over travel screw	65